

PRE-BLEND PRODUCTS, INC.
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INTERIOR STUCCO

Pre-Blend Interior Stucco has all the necessary ingredients and is ready for use with the addition of clean water only. Precaution has been used in combining the materials to make sure of the reuniformity. Pre-Blend Products guarantee's this product to give satisfactory results when the manufacturer's directions are followed in it's use and application.

Pre-Blend Products Interior Stucco is applied only over gypsum (hard wall) or Keene cement and lime brown coat. The ceiling should be finished first. Then each wall should be finished separately from ceiling to base board from corner to corner.

MIXING

Mix with clean water in clean metal box. To acquire consistency for desired use, count the amount of water used so that the same ratio can be used for succeeding mixes.

BROWN COAT

Should be level to a true surface free of depressions, holes and cracks.

APPLICATION

Brown mortar coat should be thoroughly dry before interior stucco is applied. The brown coat should be uniformly sprayed with water not saturated, so as to have an even suction in all parts of the brown coat surface before applying Interior Stucco. Keeping the brown coat evenly damp during the application of Interior Stucco will add to the ease, uniformity, hardness and texture.

Interior Stucco must NOT be put over a portland cement base. This would cause bleeding, peeling and discoloration to the stucco.

Precaution must be used during slow drying and cold weather. Heat must be provided to maintain a minimum temperature of 40 degrees F in the surface to be coated with Interior Stucco. The temperature must be kept for a period of at least 36 to 40 hours during application and drying. This will eliminate the possibility of discoloration and staining caused when Interior Stucco stays wet over a long period of time.

Pre-Blend Products Interior Stucco is guaranteed for beauty and permanence when applied in accordance with printed directions. Improper mixing, incorrect application and other factors beyond manufacturer's control cannot be the manufacturer's responsibility. In no event shall the manufacturer be liable for an amount in excess of the purchase price of Pre-Blend Products materials used.

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EXTERIOR STUCCO

Pre-Blend Products Stucco is a factory controlled mix, blended and packaged to provide a uniform exterior stucco. **Pre-Blend Products Stucco** is available in Bermuda White and ten standard colors for a stucco finish over portland cement, masonry and metal lath on concrete surfaces.

ADVANTAGES

Controlled coverage, uniform color, easy grainer finish, application for superior workability of textured and spanish finish. Weather-resistance with built-in cement base maintenance-free color.

PREPARATION OF SURFACE

All surfaces must be structurally sound and brush clean.

- 1) On clean block there must be a standard scratch base coat and a second brown coat of portland cement, lime or masonry cement and sand. Complying with ANSI A42.2-1971 before **Pre-Blend Stucco** can be applied. ASTM-C9226.
- 2) On metal lathing a thin light coat direct to the lath. Then the standard two (2) plasterman's guide system is recommended.
- 3) All painted, smooth concrete or any other masonry surfaces must be scored, sandblasted and cleaned of any foreign matter before the standard plastering two coat system can be done, prior to the putting on on of **Pre-Blend Stucco**.
- 4) As bonding to a smooth clean masonry surface, a bonding agent such as Blend Acryl can be applied to the smooth surface also to the mix to insure a good bond.

MIXING

Clean potable water only, to be added to **Pre-Blend Stucco**. Start with 1 3/4 to 2 1/4 gallons per 70 lb. bag. Add only enough water to bring the stucco to a lump-free plastic consistency. Machine mixing is recommended 10 to 15 minutes for maximum workability and color uniformity. The control of the amount of water per bag is essential for color uniformity in the finished product.

TROWEL APPLICATION

To insure the uniformity of the finished product, it is essential that the surface be dampened. Do not soak the surface prior to application of each coat. The double-backsystem is recommended. A thin light coat first, then double-back with the second application.

LIMITATIONS

The final results depends on the workmanship of the applicator in accordance with the plasterman's guide. Only apply when temperature of surfaces at any time is 40 degrees F (4.4c) and rising between 24 to 48 hours. Light colors are recommended, as color variations may occur with darker colors. Do not remix or retemper the stucco mix. Do not add antifreeze, waterproofing or any other materials to **Pre-Blend Products Stucco**.

COVERAGE

1/8th inch application = 55 square foot per bag.

WARRANTY

Pre-Blend Products, Inc. manufactures its products under exacting quality control standards and warrants its products to be of good quality. We will replace or, at our election, refund the purchase price of any product which is proven to be defective, provided that the product was properly applied.

Our product recommendations are based on Industry Standards and testing procedures. We assume no warranties either written, expressed, or implied as to any specific methods of application or use of the product. NO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR PARTICULAR PURPOSE IS MADE, NOR ARE ANY WARRANTIES MADE WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACT HEREOF. **Pre-Blend Products, Inc.** do not assume any responsibility for any consequential damages, down time, or delay.

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